

Date: Wednesday, 5/23/2007 3:29:06 PM
 User: Kim Johnston

Process Sheet

Split
 07 106/01

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HARNESS ASSEMBLY
Job Number : 32491-1	
Estimate Number : 12861	
P.O. Number : N/A	Part Number : D412702115B
This Issue : 5/23/2007 S.O. No. : N/A	Drawing Number : ICA D412-702 P.79
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : B3
Previous Run : 32339	Material : N/A
	Due Date : 6/1/2007
Written By : <u>07.05.24</u>	Qty: 6 Um: Each
Checked & Approved By : <u>07.05.24</u>	
Comment : est rev A 07.05.10 new issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 type labels per PPP D412-702-115B CHG001

N/A

2.0

D35735

ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
 ADAPTER
 batch: B31863

②

3.0

D3579046

SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
 SHOULDER HARNESS RH
 batch: B32244

x 2



4.0

K62

CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
 CLIP
 batch: M104424

②

5.0

MS24693S272

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)
 Screw
 batch: M104438

⑧

7/6/50

Process Sheet

2

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32491

Part Number: D412702115B

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	AN960JD10LL	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Washer

batch: M19600 (8)

7.0	MS21042L3	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

batch: M103691 (8)

8.0	D35693	DECAL
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

DECAL

batch: M32540 (2) 7/6/1 59

9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

+ Marine adhesive 5200

M104524

X2

10.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

2-07-06-04 (2)

11.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-115B CHG001

Location: _____

PPP Rev: _____

7/6/1 (2)

12.0	QC21	FINAL INSPECTION/W/O RELEASE
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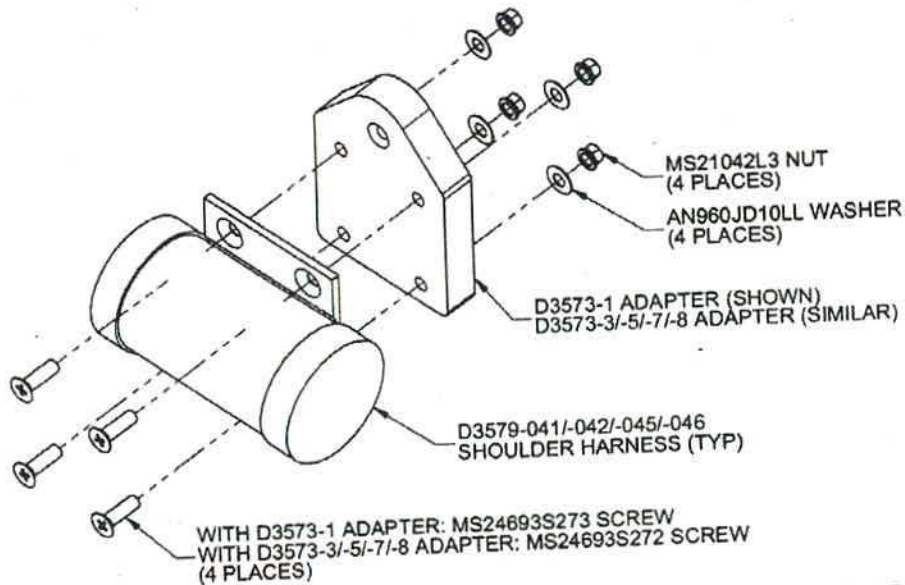
Comment: FINAL INSPECTION/W/O RELEASE

2-07-06-05 (2)

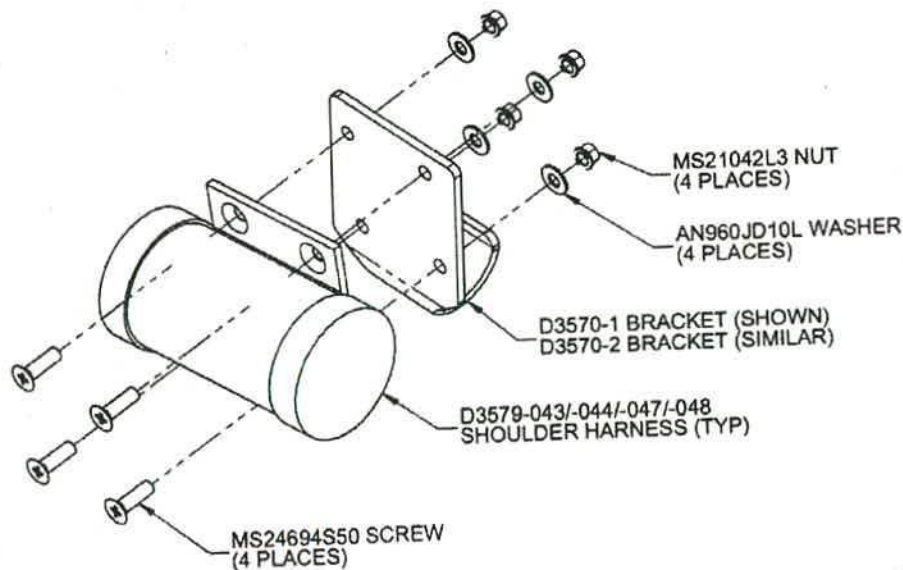
Job Completion



2-07-06-05



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32491

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